



Iron Bear Jewelry & Leather Co. LLC.  
Jerry & Michelle Heath  
6527 N. Trenton Ave.  
Tulsa, Ok. 74126  
918-289-1420  
www.ironbearjewelry.com  
ironbearjewelry@aol.com

## Custom Work Contract

Current prices as of January 2019. Prices can change without notice. Rings are cast in whole and half sizes only. Cast in sterling silver (current silver market) or stainless steel.

Make sure you get your finger sized correctly for the width and thickness of the ring.  
Stainless cannot be resized. We are not responsible for incorrect sizes.

Club/Organization Name: \_\_\_\_\_

President: \_\_\_\_\_

Phone number: (\_\_\_\_)- \_\_\_\_ - \_\_\_\_

Email: \_\_\_\_\_

Vice President: \_\_\_\_\_

Phone: (\_\_\_\_)- \_\_\_\_ - \_\_\_\_

Email: \_\_\_\_\_

Contact for all orders: \_\_\_\_\_

The people on this page are the only people who can place orders. And are the only people we will speak to about orders or prices. Unless otherwise authorized thru email.

Phone: (\_\_\_\_)- \_\_\_\_ - \_\_\_\_

Email: \_\_\_\_\_

Ship orders to: \_\_\_\_\_

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READ EVERYTHING! MOST QUESTIONS ARE ANSWERED HERE AND ON MY WEBSITE. THEN CONTACT ME IF YOU HAVE ANY FURTHER QUESTIONS. PLEASE.

## **Stainless Steel Jewelry**

### **Wax Mold**

We no longer setup with wax molds. Too many inconsistent castings. Steel is better. If you currently have a wax mold the prices are below for rings, pins, pendants.

Rings (per ring / no minimum): \$110.00 (not including engraving)

Bottom rocker change: \$125.00

Pendant off of ring wax: \$75.00

Pendants (per pendant): \$100.00 (not including engraving)

Engraving inside of each ring: \$10.00

Laser Engraving on the sides of the ring: \$30.00

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### **Steel Mold**

Stainless Steel Mold setup: \$695.00.

10 ring commitment with setup \$495.00 with the purchase of 10 rings at the time of setup.

Bottom rocker change on steel mold: \$185.00

Laser engraving on the sides of the ring: \$30.00 per ring

Inside engraving: \$10.00

Engraving on the back of pins or pendants: \$30.00

Ring/Pendant setup fee: \$695.00

Pin setup fee: \$475.00

Pins: \$100.00

Bronze rings: \$80.00 (can turn you green. It's bronze)

18 K electrobond plating on bronze or sterling only: \$85.00

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### **Pewter and Zinc items we offer**

Belt buckles with you patch:

Buckle setup with 1 buckle included: \$150.00

Buckles each after that: \$50.00 (no minimum)

Enameling fee: \$7.00 per color

Bells with your patch:

Bell setup fee: \$500.00

Bells: \$10.00 each (minimum of 10 per order)

Vest Extenders with your patch:

Vest Extenders setup: \$50.00

Vest Extenders each: \$15.00

Vest Extenders set of 4: \$45.00 (Saves you \$15.00)

Lapel Pins

Setup: \$50.00

Minimum order is 20.

Price per pin in 1/2" x 3" is \$8.50 per pin

Enamel: \$7.00 per color

Finishes available: Silver, Brass, Bronze

Tooled belts and leather craft work for you. With permission for copyrighted or MC.

Customized for you. Inquiries welcome.

### THE SETUP:

Setup Type: ( ) Ring ( ) Pendant ( ) Both ring/pendant ( ) rocker change

Setup Fee: \_\_\_\_\_

Bottom Rocker Change (SPELL IT CORRECTLY):

\_\_\_\_\_

I invoice thru paypal. You do not have to have an account with paypal to use it. You put in your credit card info, name, address, phone, etc. I do accept, a credit card over the phone and can keep it in your file for future orders. I also accept money order or club/organization checks (send them to the address on page 1), made payable to Iron Bear Jewelry & Leather Co.

**Nothing is done without payment. And no charges are made to your card without an order from 1 of the 3 people on page 1.**

**I do not accept phone orders for rings. You must send in an email.**

Other forms of payment accepted: MC/Organization check (order is placed when check clears. Money Order, Cash (if local). There is ALWAYS a receipt for all records for you and for me.

## Signature Page

By signing this contract (Iron Bear Jewelry & Leather Co. LLC. ( Jerry & Michelle Heath) you give us permission to re-create your patch into jewelry and accessories as it is ordered by one of the three names on my first page of my contract. Nothing is made or ordered without this contract signed by the President. All ring orders (sizes, names, qty) must be emailed or mailed for a paper copy to file).

We respect the club/organizations and do not reproduce anything without written permission.

The mold is owned by each club/organization thru Iron Bear Jewelry & Leather Company, LLC.

Signature: \_\_\_\_\_

Sizing for these rings. I have found the best way to size for this wide substantial ring is a class ring type. Harley Davidson also can size your finger. I have been told they size well for wide rings. Get your size then try on something that is wide and thick like your custom ring is going to be. Thin band type rings DO NOT FIT the same.

### Size Chart

Please use the chart below for ring sizes when ordering. This removes all confusion of quantity and sizes. If larger sizes are needed, please use the below space. We can cast up to size 30 in rings.

### Ring size/qty

4 \_\_\_ 4.5 \_\_\_ 5 \_\_\_ 5.5 \_\_\_ 6 \_\_\_ 6.5 \_\_\_ 7 \_\_\_ 7.5 \_\_\_ 8 \_\_\_ 8.5 \_\_\_ 9 \_\_\_ 9.5 \_\_\_  
10 \_\_\_ 10.5 \_\_\_ 11 \_\_\_ 11.5 \_\_\_ 12 \_\_\_ 12.5 \_\_\_ 13 \_\_\_ 13.5 \_\_\_ 14 \_\_\_ 14.5 \_\_\_  
15 \_\_\_ 15.5 \_\_\_ 16 \_\_\_ 16.5 \_\_\_ 17 \_\_\_ 17.5 \_\_\_ 18 \_\_\_ 18.5 \_\_\_ 19 \_\_\_ 19.5 \_\_\_  
20 \_\_\_ 20.5 \_\_\_

Email me or text me the names engraved. Specify Left, Right, Inside.

### Orders for other available items

Pendants: \_\_\_\_\_

### Chains

18" \_\_\_\_\_

20" \_\_\_\_\_

24" \_\_\_\_\_

30" \_\_\_\_\_

Bells (min 100 for first order): \_\_\_\_\_

Vest Extenders (each one, even if paying in sets of 4): \_\_\_\_\_

Buckles: \_\_\_\_\_

